# TRAINING REGULATIONS



## INSTRUMENTATION AND CONTROL SERVICING NC IV

#### **ELECTRONICS SECTOR**

TECHNICAL EDUCATION AND SKILLS DEVELOPMENT AUTHORITY

East Service Road, South Superhighway, Taguig City, Metro Manila

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#### **ELECTRONICS SECTOR**

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### TRAINING REGULATIONS FOR INSTRUMENTATION AND CONTROL SERVICING NC IV

#### SECTION 1: INSTRUMENTATION AND CONTROL SERVICING QUALIFICATIONS

The **INSTRUMENTATION AND CONTROL SERVICING NC IV** Qualification consists of competencies that a person must possess to enable him/her to startup, commission, diagnose and troubleshoot instrumentation & control devices and systems, as well as microcomputer hardware, operating systems, common user applications, network systems, and various common peripherals in a manufacturing or processing environment.

This Qualification is packaged from the competency map of the Electronics Industry (Service sector) as shown in Annex A.

The units of competency comprising this qualification include the following:

Code	BASIC COMPETENCIES
5 00 311 1 15	Utilize specialized communication skills
5 00 311 1 16	Develop teams and individuals
5 00 311 1 17	Apply problem solving techniques in the workplace
5 00 311 1 18	Collect, analyze and organize information
5 00 311 1 19	Plan and organize work
5 00 311 1 20	Promote environmental protection
Code	COMMON COMPETENCIES
ELC724201	Use Hand Tools
ELC311201	Perform Mensuration and Calculation
ELC311202	Prepare and Interpret Technical Drawing
ELC315202	Apply Quality Standards
ELC311203	Perform Computer Operations
ELC724202	Terminate and Connect Electrical Wiring and Electronic Circuits
Code	CORE COMPETENCIES
	All core units of competency in Instrumentation & Control Servicing NC II and NC III, plus
ELC724306	Start-up and Commissioning Instrumentation & Control Systems
ELC724307	Diagnose and Troubleshoot Instrumentation & Control Systems

#### A person who has achieved this Qualification is competent to be an:

- Instrumentation and Control Technician 4
- Process Automation Technician

#### SECTION 2: COMPETENCY STANDARDS

This section gives the details of the contents of the basic, common, and core units of competency required for **INSTRUMENTATION AND CONTROL SERVICING NC IV.** 

#### **BASIC COMPETENCIES**

UNIT OF COMPETENCY: UTILIZE SPECIALIZED COMMUNICATION SKILLS

UNIT CODE : 500311115

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes

required to use specialized communication skills to meet specific needs of internal and internal clients, conduct interviews, facilitate group of discussions, and contribute to the development of communication

strategies.

ELEMENT	PERFORMANCE CRITERIA
LLLIVILIA I	Italicized terms are elaborated in the Range of Variables
Meet common and	1.1 Specific communication needs of clients and colleagues are identified and met
specific communication needs of clients and	1.2 Different approaches are used to meet
colleagues	communication needs of clients and colleagues
Joneagass	1.3 Conflict is addressed promptly and in a timely way
	and in a manner which does not compromise the standing of the organization
Contribute to the development of communication	2.1 <b>Strategies</b> for internal and external dissemination of information are developed, promoted, implemented and reviewed as required
strategies	2.2 Channels of communication are established and reviewed regularly
	2.3 Coaching in effective communication is provided
	2.4 Work related network and relationship are maintained as necessary
	2.5 Negotiation and conflict resolution strategies are used where required
	2.6 Communication with clients and colleagues is appropriate to individual needs and organizational objectives
Represent the organization	3.1 When participating in internal or external forums, presentation is relevant, appropriately researched and presented in a manner to promote the organization
	3.2 Presentation is clear and sequential and delivered within a predetermined time
	3.3 Utilize appropriate media to enhance presentation
	3.4 Differences in views are respected

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	3.5 Written communication is consistent with organizational standards
	3.6 Inquiries are responded in a manner consistent with organizational standard
4. Facilitate group	4.1 Mechanisms which enhance <b>effective group interaction</b> is defined and implemented
discussion	4.2 Strategies which encourage all group members to participate are used routinely
	4.3 Objectives and agenda for meetings and discussions are routinely set and followed
	4.4 Relevant information is provided to group to facilitate outcomes
	4.5 Evaluation of group communication strategies is undertaken to promote participation of all parties
	4.6 Specific communication needs of individuals are identified and addressed
5. Conduct interview	5.1 A range of appropriate communication strategies are employed in <i>interview situations</i>
	5.2 Records of interviews are made and maintained in
	accordance with organizational procedures
	5.3 Effective questioning, listening and nonverbal
	communication techniques are used to ensure that
	required message is communicated

VARIABLE	RANGE
1. Strategies	1.1 Recognizing own limitations
iii suuugiss	1.2 Referral to specialists
	1.3 Utilizing techniques and aids
	1.4 Providing written drafts
	1.5 Verbal and non verbal communication
Effective group interaction	2.1 Identifying and evaluating what is occurring within an interaction in a non judgmental way
meradion	2.2 Using active listening
	2.3 Making decision about appropriate words, behavior
	2.4 Putting together response which is culturally appropriate
	2.5 Expressing an individual perspective
	2.6 Expressing own philosophy, ideology and background and exploring impact with relevance to communication
2. Types of Interview	3.1 Related to staff issues
3. Types of Interview	3.2 Routine
	3.3 Confidential
	3.4 Evidential
	3.5 Non disclosure
	3.6 Disclosure
4. Interview situations	4.1 Establish rapport
	4.2 Elicit facts and information
	4.3 Facilitate resolution of issues
	4.4 Develop action plans
	4.5 Diffuse potentially difficult situation

Critical aspects of Competency	Assessment requires evidence that the candidate:  1.1 Demonstrated effective communication skills with clients accessing service and work colleagues  1.2 Adopted relevant communication techniques and strategies to meet client particular needs and difficulties
2. Underpinning Knowledge	<ul> <li>2.1 Communication process</li> <li>2.2 Dynamics of groups and different styles of group leadership</li> <li>2.3 Communication skills relevant to client groups</li> </ul>
3. Underpinning Skills	3.1 Full range of communication techniques including: 3.1.1 Full range of communication 3.1.2 Active listening 3.1.3 Feedback 3.1.4 Interpretation 3.1.5 Role boundaries setting 3.1.6 Negotiation 3.1.7 Establishing empathy  3.2 Communication skills required to fulfill job roles as specified by the organization
Resource     Implications	4.1 Access to appropriate workplace where assessment can take place
5. Methods of Assessment	Competency may be assessed through 5.1 Direct observation 5.2 Oral Interview
6. Context for Assessment	6.1 This unit should be assessed on the job through simulation

UNIT OF COMPETENCY: DEVELOP TEAMS AND INDIVIDUALS

UNIT CODE : 500311116

UNIT DESCRIPTOR : This unit covers the skills, knowledge and attitudes

required to determine individual and team development needs and facilitate the development of

the workgroup.

ELEMENT		PERFORMANCE CRITERIA		
			talicized terms are elaborated in the Range of Variables	
1.	Provide team	1.1.	Learning and development needs are	
	leadership		systematically identified and implemented in line	
			with organizational requirements	
		1.2.	Learning plan to meet individual and group training	
			and developmental needs is collaboratively	
		4.0	developed and implemented	
		1.3.	Individuals are encouraged to self evaluate	
			performance and identify areas for improvement	
		1.4.	Feedback on performance of team members is	
			collected from relevant sources and compared with	
		0.4	established team learning process	
2.	Foster individual and	2.1.	Learning and development program goals and	
	organizational growth		objectives are identified to match the specific	
			knowledge and skills requirements of competency standards	
		2.2.	Learning delivery methods are appropriate to the	
		2.2.	learning goals, the learning style of participants	
			and availability of equipment and resources	
		2.3.	Workplace learning opportunities and coaching/	
		2.0.	mentoring assistance are provided to facilitate	
			individual and team achievement of competencies	
		2.4.	Resources and timelines required for learning	
			activities are identified and approved in	
			accordance with organizational requirements	
2	Monitor and evaluate	3.1.	Feedback from individuals or teams is used to	
٥.	workplace learning		identify and implement improvements in future	
	Workplace learning		learning arrangements	
		3.2.	Outcomes and performance of individuals/teams	
			are assessed and recorded to determine the	
			effectiveness of development programs and the	
			extent of additional support	
		3.3.	Modifications to learning plans are negotiated to	
			improve the efficiency and effectiveness of	
			learning	
		3.4.	Records and reports of competency are	
			maintained within organizational requirement	

ELEMENT		Itali	PERFORMANCE CRITERIA  cized terms are elaborated in the Range of Variables
4.	Develop team commitment and cooperation	4.1.	Open communication processes to obtain and share information is used by team
		4.2.	Decisions are reached by the team in accordance with its agreed roles and responsibilities
		4.3.	Mutual concern and camaraderie are developed in the team
5.	Facilitate accomplishment of organizational goals	5.1.	Team members actively participated in team activities and communication processes
		5.2.	Teams members developed individual and joint responsibility for their actions
		5.3.	Collaborative efforts are sustained to attain organizational goals

VARIABLE	RANGE
Learning and development needs	<ul> <li>1.1 Coaching, mentoring and/or supervision</li> <li>1.2 Formal/informal learning program</li> <li>1.3 Internal/external training provision</li> <li>1.4 Work experience/exchange/opportunities</li> <li>1.5 Personal study</li> <li>1.6 Career planning/development</li> <li>1.7 Performance appraisals</li> <li>1.8 Workplace skills assessment</li> <li>1.9 Recognition of prior learning</li> </ul>
2. Organizational requirements	<ul> <li>Quality assurance and/or procedures manuals</li> <li>Goals, objectives, plans, systems and processes</li> <li>Legal and organizational policy/guidelines and requirements</li> <li>Safety policies, procedures and programs</li> <li>Confidentiality and security requirements</li> <li>Business and performance plans</li> <li>Ethical standards</li> <li>Quality and continuous improvement processes and standards</li> </ul>
3. Feedback on performance	<ul> <li>3.1 Formal/informal performance appraisals</li> <li>3.2 Obtaining feedback from supervisors and colleagues</li> <li>3.3 Obtaining feedback from clients</li> <li>3.4 Personal and reflective behavior strategies</li> <li>3.5 Routine and organizational methods for monitoring service delivery</li> </ul>
Learning delivery methods	4.1 On the job coaching or mentoring 4.2 Problem solving 4.3 Presentation/demonstration 4.4 Formal course participation 4.5 Work experience 4.6 Involvement in professional networks 4.7 Conference and seminar attendance 4.8 Induction

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1. Critical aspects of	Asse	ssment requires evidence that the candidate:
Competency	1.1.	Identified and implemented learning opportunities for others
	1.2.	Gave and received feedback constructively
		Facilitated participation of individuals in the work of
		the team
	1.4.	Negotiated learning plans to improve the
	'''	effectiveness of learning
	1.5.	
		Accessed and designated learning opportunities
		Coaching and mentoring principles
2. Underpinning	2.2.	<u> </u>
Knowledge	2.2.	members who have diverse work styles, aspirations,
		cultures and perspective
	2.3.	Understanding how to facilitate team development
	2.0.	and improvement
	2.4.	Understanding methods and techniques for eliciting
	2.4.	and interpreting feedback
	2.5.	Understanding methods for identifying and
	2.5.	prioritizing personal development opportunities and
		options
	2.6.	Knowledge of career paths and competency
	2.0.	standards in the industry
	3.1.	Ability to read and understand a variety of texts,
3. Underpinning	3.1.	prepare general information and documents
Skills		according to target audience; spell with accuracy;
		use grammar and punctuation effective relationships
		and conflict management
	3.2.	Communication skills including receiving feedback
	3.2.	and reporting, maintaining effective relationships and
		conflict management
	3.3.	
	3.3.	Planning skills to organize required resources and equipment to meet learning needs
	2.4	
	3.4.	Coaching and mentoring skills to provide support to colleagues
	3.5.	Reporting skills to organize information; assess
	0.0.	information for relevance and accuracy; identify and
		elaborate on learning outcomes
	3.6.	Facilitation skills to conduct small group training
	] 5.0.	sessions
	3.7.	Ability to relate to people from a range of social,
	] 5.7.	cultural, physical and mental backgrounds
	l	cultural, physical and mental backgrounds

4.	Resource Implications	The following resources <b>MUST</b> be provided:			
		4.1.	Access to relevant workplace or appropriately simulated environment where assessment can take place		
		4.2.	Materials relevant to the proposed activity or tasks		
5.	Methods of	Comp	petency may be assessed through:		
	Assessment	5.1.	Observation of work activities of the individual member in relation to the work activities of the group		
		5.2.	Observation of simulation and or role play involving the participation of individual member to the attainment of organizational goal		
		5.3.	Case studies and scenarios as a basis for discussion of issues and strategies in teamwork		
6.	Context for Assessment	6.1.	Competency may be assessed in workplace or in a simulated workplace setting		
		6.2.	Assessment shall be observed while task are being undertaken whether individually or in-group		

UNIT OF COMPETENCY: APPLY PROBLEM SOLVING TECHNIQUES IN THE

**WORKPLACE** 

UNIT CODE : 500311117

UNIT DESCRIPTOR : This competency covers the knowledge, skills and

attitudes required to apply the process of problem solving and other problems beyond those associated directly with the process unit. It includes the application of structured processes and improvement tools. This competency is typically performed by an experienced technician, team leader or supervisor.

PERFORMANCE CRITERIA **ELEMENT** Italicized terms are elaborated in the Range of Variables Issues/concerns are evaluated based on data 1. Analyze the problem gathered 1.2. Possible causes of problem are identified within the area of responsibility as based on experience and the use of problem solving tools/analytical techniques 1.3 Possible cause statements are developed based on findings All possible options are considered for resolution 2.1 2. Identify possible of the problem in accordance with safety and solutions operating procedures 2.2 Strengths and weaknesses of possible options are considered 2.3 Corrective action is determined to resolve the problem and its possible future causes Report/communication or documentation are 3.1 3. Recommend solution prepared to higher 3.2 Recommendations are presented to appropriate management personnel 3.3 Recommendations are followed-up, if required 4.1 Measurable objectives are identified 4. Implement solution 4.2 Resource needs are identified 4.3 Timelines are identified in accordance with plan 5.1. Processes and improvements are identified based 5. Evaluate/Monitor on evaluative assessment of problem results and outcome 5.2. Recommendations are prepared and submitted to superiors.

VARIABLE	RANGE
1. Area of responsibility	Variables may include but are limited to: 1.1. Work environment 1.2. Problem solution processes 1.3. Preventative maintenance and diagnostic policy 1.4. Roles and technical responsibilities
Occupational Health and Safety	2.1. As per company, statutory and vendor requirements. Ergonomic and environmental factors must be considered during the demonstration of this competency.
3. Communication	Variables may include but are not limited to: 3.1. both hand written and printed material 3.2. internal memos 3.3. electronic mail 3.4. briefing notes and 3.5. bulletin boards.
4. Documentation	<ul><li>4.1. Audit trails</li><li>4.2. Naming standards</li><li>4.3. Version control</li></ul>

Critical aspects of Competency	Assessment requires evidence that the candidate:  1.1. Analyzed the problem 1.2. Identified possible solutions 1.3. Implemented solutions 1.4. Recommended solutions to higher management 1.5. Outcome evaluated/monitored Evidence of satisfactory performance in this unit can be obtained by observation of performance and questioning to indicate knowledge and understanding of the elements
	of the competency and performance criteria.
2. Underpinning Knowledge	<ul> <li>2.1. Broad understanding of systems, organizational systems and functions</li> <li>2.2. Broad knowledge of help desk and maintenance practices</li> <li>2.3. Current industry accepted hardware and software products with broad and detailed knowledge of its general features and capabilities</li> <li>2.4. Broad knowledge of the operating system</li> <li>2.5. Broad knowledge of the client business domain</li> <li>2.6. Broad knowledge based incorporating current industry practices related to escalation procedures</li> <li>2.7. Broad knowledge based of diagnostic tools</li> <li>2.8. General principles of OHS</li> <li>2.8. Divisional/unit responsibilities</li> </ul>
3. Underpinning Skills	<ul> <li>3.1. Decision making within a limited range of options.</li> <li>3.2. Communication is clear, precise and varies according to the type of audience</li> <li>3.3. Teamwork in reference to personal responsibility</li> <li>3.4. Time management as applied to self-management.</li> <li>3.5. Analytical skills in relation to routine malfunctions.</li> <li>3.6. General customer service skills displayed.</li> <li>3.7. Questioning and active listening is employed to clarify general information</li> </ul>
4. Resource Implications	4.1. Assessment will require access to an operating plant over an extended period of time, or a suitable method of gathering evidence of operating ability over a range of situations. A bank of scenarios/case studies/what ifs will be required as well as bank of questions which will be used to probe the reasoning behind the observable actions.

5. Methods of Assessment	Competency may be assessed through:  5.1. Through direct observation of application to tasks and questions related to underpinning knowledge
	Under general guidance, checking various stages of operation and at the completion of the activity against performance criteria and specifications
6. Context for Assessment	<ul> <li>6.1. Competency may be assessed in the work place or in a simulated work place setting</li> <li>6.2. Assessment shall be carried out through TESDA's Accredited Assessment Centers/Venues while tasks are undertaken either individually or as part of a team under limited supervision</li> </ul>

UNIT OF COMPETENCY: COLLECT, ANALYZE AND ORGANIZE INFORMATION

**UNIT CODE** : 500311118

**UNIT DESCRIPTOR** 

: This unit covers the outcomes required to process, analyze, interpret and organize workplace information and

other relevant data.

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ELEMENT	PERFORMANCE CRITERIA  Italicized terms are elaborated in the Range of Variables	
Study information requirements	<ul> <li>1.1 Needs are identified using established <i>research procedures</i></li> <li>1.2 Relevant <i>forms</i> and recording systems are used to gather the information.</li> <li>1.3 Respondents are selected to implement survey / research based on established procedures.</li> </ul>	
2. Process data	<ul> <li>2.1 <i>Data</i> are collected and collated based on the prescribed method.</li> <li>2.2 Relevant data are used as references in accordance with the objectives of the program.</li> <li>2.3 <i>Information</i> is compiled according to the required form.</li> </ul>	
Analyze, interpret and organize information gathered	<ul> <li>3.1 Data are analyzed using relevant <i>methodologies</i></li> <li>3.2 Where applicable, <i>statistical analysis/methods</i> are employed according to the objectives of the program</li> <li>3.3 Graphs and other visual presentations are prepared to facilitate analysis / interpretation of information</li> </ul>	
Present findings/ recommendations	<ul> <li>4.1 Findings/recommendations summarized and presented/packaged in user-friendly manner</li> <li>4.2 Relevant inputs gathered to finalize report</li> <li>4.3 Draft report prepared based on standard format.</li> <li>4.4 Technical reports are submitted and disseminated to concerned offices.</li> </ul>	

VARIABLE	RANGE
Research procedures	May include but are not limited to: 1.1 TNA 1.2 Front-end analysis 1.3 Surveys 1.4 Interviews 1.5 Functional analysis 1.6 DACUM research
2. Forms	May include but are not limited to: 2.1 Survey forms/Questionnaires 2.2 Personal information/Profile 2.3 Accident report form 2.4 Requisition slip 2.5 Job orders 2.6 Purchase request form 2.7 Incident report form
3. Methodologies	<ul><li>3.1 Qualitative methods</li><li>3.2 Quantitative methods</li></ul>
4. Statistical analysis/methods	4.1. Averages (Mean, Median, Mode) 4.2. Percentage 4.3. Ranks 4.4. Frequency Distribution 4.5 Statistical test
5. Data	5.1. Raw Data
6. Information	6.1. Processed and packaged data

Critical Aspects of Competency	<ul> <li>Assessment requires evidence that the candidate</li> <li>1.1 Determined information requirements based on organizational goals and objectives.</li> <li>1.2 Used relevant forms and recording systems to gather data</li> <li>1.3 Processed data based on the objectives of the program</li> <li>1.4 Utilized relevant research methods based on the objective of the program</li> <li>1.5 Analyzed and organized information gathered</li> <li>1.6 Submitted/Disseminated technical reports to concerned offices</li> </ul>
2. Underpinning Knowledge	<ul> <li>2.1 Data processing, Information analysis and interpretation</li> <li>2.2 Research methods <ul> <li>2.2.1 Qualitative</li> <li>2.2.2 Quantitative</li> <li>2.2.3 Statistical</li> </ul> </li> <li>2.3 Report writing</li> <li>2.4 Use of relevant software <ul> <li>2.4.1 Spreadsheets</li> <li>2.4.2 Presentation graphics</li> <li>2.4.3 Work processor</li> <li>2.4.4 Statistical package</li> </ul> </li> </ul>
3. Underpinning Skills	<ul><li>3.1 Communicating effectively</li><li>3.2 Performing research and analysis</li><li>3.3 Reading / interpreting data and information</li><li>3.4 Problem solving</li></ul>
4. Resource Implications	The following resources <b>MUST</b> be provided: 4.1 Workplace or assessment location 4.2 Access to office equipment and facilities relevant to the unit 4.3 Case studies/scenarios
5. Methods of Assessment	Competency may be assessed through: 5.1 Written/ Oral Examination 5.2 Interviews 5.3 Portfolio
6. Context for Assessment	6.1 Competency may be assessed in actual workplace or TESDA Accredited Assessment Center

UNIT OF COMPETENCY: PLAN AND ORGANIZE WORK

UNIT CODE : 500311119

UNIT DESCRIPTOR : This unit covers the outcomes required in planning

and organizing work. It may be applied to a small independent operation or to a section of a large

organization.

			PERFORMANCE CRITERIA
	ELEMENT		alicized terms are elaborated in the Range of Variables
1.	Set objectives	1.1	Objectives are consistent with and linked to
			work activities in accordance with
			organizational aims
		1.2	Objectives are stated as measurable targets
			with clear time frames
		1.3	Support and commitment of team members are
			reflected in the objectives
		1.4	Realistic and attainable objectives are identified
2.	Plan and schedule work	2.1	Tasks/work activities to be completed are
	activities		identified and prioritized as directed
		2.2	Tasks/work activities are broken down into
			steps in accordance with set time frames
			achievable components in accordance with set time frames
		2.3	
		2.3	<b>Resources</b> are allocated as per requirements of the activity
		2.4	Schedule of work activities is coordinated
		2.7	with personnel concerned
3.	Implement work plans	3.1	Work methods and practices are identified in
0.	implement work plane	0.1	consultation with personnel concerned
		3.2	Work plans are implemented in accordance
		-	with set time frames, resources and <b>standards</b>
4.	Monitor work activities	4.1	Work activities are monitored and compared
			with set objectives
		4.2	Work performance is monitored
		4.3	Deviations from work activities are reported and
			recommendations are coordinated with
			appropriate personnel and in accordance with
			set standards
		4.4	Reporting requirements are complied with in
			accordance with recommended format
		4.5	Observe timeliness of report
		4.6	Files are established and maintained in
			accordance with standard operating procedures

	EL EMENT	PERFORMANCE CRITERIA
	ELEMENT	<i>Italicized</i> terms are elaborated in the Range of Variables
5.	Review and evaluate work plans and activities	5.1 Work plans, strategies and implementation are reviewed based on accurate, relevant and current information
		5.2 Review is based on comprehensive consultation with appropriate personnel on outcomes of work plans and reliable feedback
		5.3 Results of review are provided to concerned parties and formed as the basis for adjustments/simplifications to be made to policies, processes and activities
		5.4 Performance appraisal is conducted in accordance with organization rules and regulations
		5.5 Performance appraisal report is prepared and documented regularly as per organization requirements.
		5.6 Recommendations are prepared and presented to <i>appropriate personnel/authorities</i>
		5.7 <b>Feedback mechanisms</b> are implemented in line with organization policies

VARIABLE	RANG	 GE
1. Objectives	1.1. Specific 1.2. General	
2. Resources	2.1. Personnel 2.2. Equipment and technology 2.3. Services 2.4. Supplies and materials 2.5. Sources for accessing 2.6. Budget	S
Schedule of work activities	3.1. Daily 3.2. Work-based 3.3. Contractual 3.4. Regular	3.5. Confidential 3.6. Disclosure 3.7. Non-disclosure
Work methods and practices	Work methods and practices limited to: 4.1. Legislated regulations 4.2. Industry regulations ar 4.3. Occupational health a	and codes of practice nd codes of practice
5. Work plans	5.1. Daily work plans 5.2. Project plans 5.3. Program plans 5.4. Organization strategic and restructuring plans	5.5. Resource plans 5.6. Skills development plans 5.7. Management strategies and objectives
6. standards	<ul> <li>6.1. Performance targets</li> <li>6.2. Performance manager systems</li> <li>6.3. National competency of systems</li> <li>6.4. Employment contracts</li> <li>6.5. Client contracts</li> <li>6.6. Discipline procedures</li> <li>6.7. Workplace assessment</li> <li>6.8. Internal quality assuration</li> <li>6.9. Internal and external arequirements</li> <li>6.10. Training Regulation St</li> <li>6.11. Safety Standards</li> </ul>	standards nt guidelines nce nccountability and auditing
7. Appropriate personnel/authorities	Appropriate personnel included 7.1. Management 7.2. Line Staff	de:
8. Feedback mechanisms	Feedback mechanisms include: 8.1. Verbal feedback 8.2. Informal feedback 8.3. Formal feedback	8.4. Questionnaire 8.5. Survey 8.6. Group discussion

EVIDENCE GUIDE	
Critical aspects of Competency	Assessment requires evidence that the candidate:  1.1. Set objectives 1.2. Planned and scheduled work activities 1.3. Implemented work plans 1.4. Monitored work activities 1.5. Reviewed and evaluated work plans and activities
2. Underpinning Knowledge	<ul> <li>2.1. Organization's strategic plan, policies rules and regulations, laws and objectives for work unit activities and priorities</li> <li>2.2. Organizations policies, strategic plans, guidelines related to the role of the work unit</li> <li>2.3. Team work and consultation strategies</li> </ul>
3. Underpinning Skills	<ul> <li>3.1. Planning</li> <li>3.2. Leading</li> <li>3.3. Organizing</li> <li>3.4. Coordinating</li> <li>3.5. Communication Skills</li> <li>3.6. Inter-and intra-person/motivation skills</li> <li>3.7. Presentation skills</li> </ul>
4. Resource Implications	The following resources <b>MUST</b> be provided  4.1. Tools, equipment and facilities appropriate to the proposed activities  4.2. Materials relevant to the proposed activities  4.3. Work plan schedules  4.4. Drawings, sketches or blueprint
5. Methods of Assessment	Competency may be assessed through: 5.1. Direct observation/questioning 5.2. Practical exercises on Planning and Scheduling Work Activities 5.3. Third Party Report (collection of competency evidence)
6. Context for Assessment	6.1. Competency may be assessed in the workplace or in simulated work

**UNIT OF COMPETENCY: PROMOTE ENVIRONMENTAL PROTECTION** 

UNIT CODE : 500311120

**UNIT DESCRIPTOR**: This unit covers the knowledge, skills and attitudes

required in adhering to environmental protection principles,

strategies and-guidelines

ELEMENT	PERFORMANCE CRITERIA  Italicized terms are elaborated in the Range of Variables
Study guidelines for environmental concerns.	<ul> <li>1.1 Environmental legislations/conventions and local ordinances are identified according to the different environmental aspects/impact.</li> <li>1.2 Industrial standard/environmental practices are described according to the different environmental concerns.</li> </ul>
Implement specific environmental programs.	<ul> <li>2.1 <i>Programs/Activities</i> are identified according to organizations policies and guidelines.</li> <li>2.2 Individual roles/responsibilities are determined and performed based on the activities identified.</li> <li>2.4 Problems/ constraints encountered are resolved in accordance with organizations' policies and guidelines</li> <li>2.5 Stakeholders are consulted based on company guidelines.</li> </ul>
Monitor activities on environmental protection /programs	<ul> <li>3.1 Activities are <i>periodically</i> monitored and evaluated according to the objectives of the environmental program</li> <li>3.2 Feedback from stakeholders are gathered and considered in proposing enhancements to the program based on consultations</li> <li>3.3 Data gathered are analyzed based on evaluation requirements</li> <li>3.4 Recommendations are submitted based on the findings.</li> <li>3.5 Management support systems are set/established to sustain and enhance the program</li> <li>3.6 Environmental incidents are monitored and reported to concerned/proper authorities.</li> </ul>

VARIABLE	RANGE
1. Legislations/Conventions	May include but are not limited to: 1.1 Clean Air act 1.2 Clean Water Act 1.3 Solid Waste Management 1.4 Montreal Protocol 1.5 Kyoto Protocol
2. Environmental aspects/impacts	2.1 Air pollution 2.2 Water pollution 2.3 Noise pollution 2.4 Solid waste 2.5 Flood control 2.6 Deforestation/Denudation 2.7 Radiation/Nuclear /Radio Frequency/ Microwaves 2.8 Situation 2.9 Soil erosion (e.g. Quarrying, Mining, etc.) 2.10 Coral reef/marine life protection
Industrial standards/     Environmental practices	3.1 ECC standards 3.2 ISO standards 3.3 company environmental management systems (EMS)
4. Periodic	4.1 hourly 4.2 daily 4.3 weekly 4.4 monthly 4.5 quarterly 4.6 yearly
5. Programs/Activities	5.1 Waste disposal (on-site and off-site) 5.2 Repair and maintenance of equipment 5.3 Treatment and disposal operations 5.4 Clean-up activities 5.5 Laboratory and analytical test 5.6 Monitoring and evaluation 5.7 Environmental advocacy programs

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Critical aspects of Competency	<ul> <li>Assessment requires evidence that the candidate:</li> <li>1.1 Demonstrated knowledge of environmental legislations and local ordinances according to the different environmental issues/concerns.</li> <li>1.2 Described industrial standard environmental practices according to the different environmental issues/concerns.</li> <li>1.3 Resolved problems/ constraints encountered based on management standard procedures</li> <li>1.4 Implemented and monitored environmental practices on a periodic basis as per company guidelines</li> <li>1.5 Recommended solutions for the improvement of the program</li> <li>1.6 Monitored and reported to proper authorities any environmental incidents</li> </ul>
2. Underpinning	2.1 Features of an environmental management strategy
Knowledge	2.2 Environmental issues/concerns
, the modge	2.3 International Environmental Protocols (Montreal, Kyoto) 2.4 Waste minimization hierarchy
	2.5 Environmental planning/management
	2.6 Community needs and expectations
	2.7 Resource availability
	2.8 Environment-friendly/environmental advocates
	2.9 5S of Good Housekeeping
	2.10 3Rs – Reduce, Reuse & Recycle
	2.11 Sanitary Code
0 11 1 : :	2.12 Environmental Code of practice
3. Underpinning	3.1 Communicating effectively
Skills	<ul><li>3.2 Performing research and analysis</li><li>3.3 Reading / interpreting data and information</li></ul>
	3.4 Problem solving
4. Resource	The following resources <b>MUST</b> be provided:
Implications	4.1 Workplace/Assessment location
	4.2 Legislation, policies, procedures, protocols and local
	ordinances relating to environmental protection
	4.3 Case studies/scenarios relating to environmental
	protection
5. Methods of	Competency may be assessed through:
Assessment	5.1 Written/ Oral Examination
	5.2 Interview/Third Party Reports
	<ul><li>5.3 Portfolio (citations/awards from GOs and NGOs, certificate of training – local and abroad)</li></ul>
	5.4 Simulations and role-plays
6. Context for	6.1 Competency may be assessed in actual workplace or
Assessment	at the designated TESDA center.
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#### **COMMON COMPETENCIES**

UNIT TITLE : USE HAND TOOLS

UNIT CODE : ELC724201

UNIT DESCRIPTOR : This unit covers the knowledge, skills and attitudes on the safe

use, handling and maintenance of tools.

ELEMENT	PERFORMANCE CRITERIA  Italicized Bold terms are elaborated in the Range of Variables
Plan and prepare for tasks     to be undertaken	<ul><li>1.1. Tasks to be undertaken are properly identified</li><li>1.2. Appropriate <i>hand tools</i> are identified and selected according to the task requirements</li></ul>
2. Prepare hand tools	<ul><li>2.1. Appropriate hand tools are checked for proper operation and safety</li><li>2.2. Unsafe or faulty tools are identified and marked for repair according to standard company procedure</li></ul>
Use appropriate hand tools and test equipment	<ul> <li>3.1. Tools are used according to tasks undertaken</li> <li>3.2. All safety procedures in using tools are observed at all times and appropriate <i>personal protective equipment</i> (PPE) are used</li> <li>3.3. Malfunctions, unplanned or unusual events are reported to the supervisor</li> </ul>
4. Maintain hand tools	<ul> <li>4.1. Tools are not dropped to avoid damage</li> <li>4.2. Routine <i>maintenance</i> of tools undertaken according to standard operational procedures, principles and techniques</li> <li>4.3. Tools are stored safely in appropriate locations in accordance with manufacturer's specifications or standard operating procedures</li> </ul>

VARIABLE	RANGE
1. Hand tools	1.1. Hand tools for adjusting, dismantling, assembling, finishing, cutting. Tool set includes the following but not limited to: screw drivers, pliers, punches, wrenches, files
Personal Protective     Equipment (PPE)	<ul><li>2.1. Gloves</li><li>2.2. Protective eyewear</li><li>2.3. Apron/overall</li></ul>
3. Maintenance	<ul> <li>3.1. Cleaning</li> <li>3.2. Lubricating</li> <li>3.3. Tightening</li> <li>3.4. Simple tool repairs</li> <li>3.5. Hand sharpening</li> <li>3.6. Adjustment using correct procedures</li> </ul>

Critical aspect of competency	Assessment requires evidence that the candidate:
composition	<ul> <li>1.1. Demonstrated safe working practices at all times</li> <li>1.2. Communicated information about processes, events or tasks being undertaken to ensure a safe and efficient working environment</li> <li>1.3. Planned tasks in all situations and reviewed task requirements as appropriate</li> <li>1.4. Performed all tasks to specification</li> <li>1.5. Maintained and stored tools in appropriate location</li> </ul>
Underpinning knowledge	2.1. Safety 2.1.1. Safety requirements in handling tools 2.2. Tools: 2.2.1. Function, Operation, Common faults 2.3. Processes, Operations, Systems 2.3.1. Maintenance of tools 2.3.2. Storage of Tools
3. Underpinning skills	3.1. Reading skills required to interpret work instruction and numerical skills 3.2. Communication skills 3.3. Problem solving in emergency situation
4. Method of assessment	Competency in this unit must be assessed through: 4.1. Observation 4.2. Oral questioning
5. Resource Implication	5.1. Tools may include the following but not limited to: 5.1.1. screw drivers 5.1.2. pliers 5.1.3. punches 5.1.4. wrenches, files
6. Context of Assessment	6.1. Assessment may be conducted in the workplace or in a simulated work environment

PERFORM MENSURATION AND CALCULATION **UNIT TITLE** 

**UNIT CODE** ELC311201

This unit covers the knowledge, skills and attitudes and values needed identify, care, handle and use measuring instruments **UNIT DESCRIPTOR** 

ELEMENT	PERFORMANCE CRITERIA
	Italicized Bold terms are elaborated in the Range of Variables
Select measuring instruments	<ul> <li>1.1. Object or component to be measured is identified</li> <li>1.2. Correct specifications are obtained from relevant source</li> <li>1.3. Measuring tools are selected in line with job requirements</li> </ul>
Carry out measurements and calculation	<ul> <li>2.1. Appropriate <i>measuring instrument</i> is selected to achieve required outcome</li> <li>2.2. Accurate measurements are obtained for job</li> <li>2.3. <i>Calculation</i> needed to complete work tasks are performed using the four basic process of addition (+), subtraction (-), multiplication (x), and division (/)</li> <li>2.4. Calculation involving fractions, percentages and mixed numbers are used to complete workplace tasks.</li> <li>2.5. Numerical computation is self-checked and corrected for accuracy</li> <li>2.6. Instruments are read to the limit of accuracy of the tool.</li> </ul>
Maintain measuring instruments	<ul> <li>3.1. Measuring instruments are not dropped to avoid damage</li> <li>3.2. Measuring instruments are cleaned before and after using.</li> <li>3.3. Proper storage of instruments undertaken according to manufacturer's specifications and standard operating procedures.</li> </ul>

VARIABLE	RANGE
1. Measuring instruments	<ul> <li>1.1. Straight edge</li> <li>1.2. Torque gauge</li> <li>1.3. Try square</li> <li>1.4. Protractor</li> <li>1.5. Combination gauge</li> <li>1.6. Steel rule</li> </ul>
2. Calculation	Kinds of part mensuration includes the following but not limited to: 2.1. Volume 2.2. Area 2.3. Displacement 2.4. Inside diameter 2.5. Circumference 2.6. Length 2.7. Thickness 2.8. Outside diameter 2.9. Taper 2.10. Out of roundness

Critical aspect of competency	Assessment requires evidence that the candidate: 1.1. selected proper measuring instruments according to tasks 1.2. carried out measurement and calculations 1.3. maintained and stores instruments
2. Underpinning knowledge	<ul> <li>2.1. Types of measuring instruments and their uses</li> <li>2.2. Safe handling procedures in using measuring instruments</li> <li>2.3. Four fundamental operation of mathematics</li> <li>2.4. Formula for volume, area, perimeter and other geometric figures</li> </ul>
3. Underpinning skills	<ul> <li>3.1. Reading skills required to interpret work instruction</li> <li>3.2. Communication skills</li> <li>3.3. Handling measuring instruments</li> <li>3.4. Performing mathematical calculations using the four fundamental operations</li> <li>3.5. Visualizing objects and shapes</li> <li>3.6. Interpreting formulae</li> </ul>
4. Method of assessment	Competency in this unit must be assessed through: 4.1. Observation 4.2. Oral questioning
5. Resource implication	<ul> <li>5.1. Place of assessment</li> <li>5.2. Measuring instruments</li> <li>5.3. Straight edge</li> <li>5.4. Torque gauge</li> <li>5.5. Try square</li> <li>5.6. Protractor</li> <li>5.7. Combination gauge</li> <li>5.8. Steel rule</li> </ul>
6. Context of Assessment	6.1. Assessment may be conducted in the workplace or in a simulated work environment

UNIT TITLE : PREPARE AND INTERPRET TECHNICAL DRAWING

UNIT CODE : ELC311202

**UNIT DESCRIPTOR**: This unit covers the knowledge, skills and attitudes and values needed to prepare/interpret diagrams, engineering abbreviation

and drawings, symbols, dimension.

ELEMENT	PERFORMANCE CRITERIA
	Italicized Bold terms are elaborated in the Range of Variables
Identify different kinds of technical drawings	1.1. Correct <i>technical drawing</i> is selected
	according to job requirements.
	1.2. Technical drawings are segregated in
	accordance with the types and kinds of
	drawings
	2.1. Components, assemblies or objects are
2. Interpret technical drawing	recognized as required.
	2.2. <b>Dimensions</b> of the key features of the objects
	depicted in the drawing are correctly identified.
	2.3. <b>Symbols</b> used in the drawing are identified and
	interpreted correctly.
	2.4. Drawing is checked and validated against job
	requirements or equipment in accordance with
	standard operating procedures.
	standard operating procedures.
	3.1. Electrical/electronic schematic is drawn and
3. Prepare/make changes to	correctly identified.
electrical/electronic	3.2. Correct drawing is identified, equipment are
schematics and drawings	selected and used in accordance with job
	requirements.
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4. Store technical drawings	4.1. Care and maintenance of drawings are
and equipment	undertaken according to company procedures.
/instruments	4.2. Technical drawings are recorded and inventory
	is prepared in accordance with company
	procedures.
	4.3. Proper storage of instruments is undertaken
	according to company procedures.

VARIABLE	RANGE
1. Technical drawings	Technical drawings include the following but not limited to:  1.1. Schematic diagrams 1.2. Charts 1.3. Block diagrams 1.4. Lay-out plans 1.5. Location plans 1.6. Process and instrumentation diagrams 1.7. Loop diagrams 1.8. System Control Diagrams
2. Dimensions	Dimensions may include but not limited to:  2.1. Length 2.2. Width 2.3. Height 2.4. Diameter 2.5. Angles
3. Symbols	May include but not limited to:  3.1. NEC- National Electric Code 3.2. IEC -International Electrotechnical Commission 3.3. ASME - American Society of Mechanical Engineers 3.4. IEEE - Institute of Electrical and Electronics Engineers 3.5. ISA - Instrumentation System and Automation Society
4. Instruments/Equipment	<ul><li>4.1. Components/dividers</li><li>4.2. Drawing boards</li><li>4.3. Rulers</li><li>4.4. T-square</li><li>4.5. Calculator</li></ul>

Critical aspect of competencies	Assessment requires evidence that the candidate:
competences	selected correct technical drawing in line with job requirements
	correctly identified the objects represented in the drawing
	identified and interpreted symbols used in the drawing correctly
	1.4. prepared/produced electrical/electronic     drawings including all relevant specifications
	1.5. stored diagrams/equipment
2. Underpinning knowledge	2.1. Drawing conventions 2.2. Symbols
	2.3. Dimensioning Conventions
	2.4. Mark up/Notation of Drawings
	2.5. Mathematics 2.5.1. Four fundamental operations
	2.5.2. Percentage
	2.5.3. Fraction
	2.5.4. Trigonometric Functions 2.5.5. Algebra
	2.5.6. Geometry
3. Underpinning skills	3.1. Reading skills required to interpret work instruction
	3.2. Communication skills
	Interpreting electrical/electronic signs and symbols
4. Method of assessment	Competency in this unit must be assessed through:
	4.1. Practical tasks involving interpretation of a range of technical drawings
	4.2. Oral questioning
5. Resource implication	5.1. Drawings
	5.2. Diagrams 5.3. Charts
	5.4. Plans
6. Context of Assessment	Assessment may be conducted in the workplace or in a simulated work environment

UNIT TITLE : APPLY QUALITY STANDARDS

UNIT CODE : ELC315202

UNIT DESCRIPTOR: This unit covers the knowledge, skills, (and) attitudes and values needed to apply quality standards in the workplace. The unit also includes the application of relevant safety procedures and regulations, organization procedures and

customer requirements

ELEMENT	PERFORMANCE CRITERIA  Italicized Bold terms are elaborated in the Range of Variables
Assess quality of received materials or components	1.1. Work instructions are obtained and work is carried out in accordance with standard operating procedures     1.2. Received <i>materials or component parts</i> are checked against workplace standards and specifications
	1.3. Faulty material or components related to work are identified and isolated
	1.4. <i>Faults</i> and any identified causes are recorded and/or reported to the supervisor concerned in accordance with workplace procedures
	1.5. Faulty materials or components are replaced in accordance with workplace procedures
2. Assess own work	2.1. <b>Documentation</b> relative to quality within the company is identified and used
	2.2. Completed work is checked against workplace standards relevant to the task undertaken
	2.3. Faulty pieces are identified and isolated 2.4. Information on the quality and other indicators of
	production performance is recorded in accordance with workplace procedures
	2.5. In cases of deviations from specified <i>quality</i> standards, causes are documented and reported in accordance with the workplace' standards operating procedures
Engage in quality improvement	3.1. Process improvement procedures are participated in relation to workplace assignment
	3.2. Work is carried out in accordance with process improvement procedures
	3.3. Performance of operation or quality of product or service to ensure <i>customer</i> satisfaction is monitored

# **RANGE OF VARIABLES**

VARIABLE	RANGE
1. Materials/components	1.1. Materials may include but not limited to: 1.1.1. wires 1.1.2. cables, soldering lead 1.1.3. electrical tape 1.2. Components may include but not limited to: 1.2.1. ICs 1.2.2. Diodes
2. Faults	Faults may include but not limited to: 2.1. Components/materials not according to specification 2.2. Components/materials contain manufacturing defects 2.3. Components/materials do not conform with government regulation i.e., PEC, environmental code 2.4. Components/materials have safety defect
3. Documentation	<ul><li>3.1. Organization work procedures</li><li>3.2. Manufacturer's instruction manual</li><li>3.3. Customer requirements</li><li>3.4. Forms</li></ul>
4. Quality standards	4.1. Quality standards may relate but not limited to the following: 4.1.1.materials 4.1.2.component parts 4.1.3.final product 4.1.4. production processes
5. Customer	<ul><li>5.1. Co-worker</li><li>5.2. Supplier</li><li>5.3. Client</li><li>5.4. Organization receiving the product or service</li></ul>

# **EVIDENCE GUIDE**

Critical aspect of competency	Assessment requires evidence that the candidate:	
	1.1. Carried out work in accordance with the company's standard operating procedures	
	1.2. Performed task according to specifications	
	· · · · · · · · · · · · · · · · · · ·	
	1.3. Reported defects detected in accordance with	
	standard operating procedures	
	1.4. Carried out work in accordance with the process	
	improvement procedures	
2. Underpinning	2.1. Relevant production processes, materials and	
knowledge	products	
	2.2. Characteristics of materials/component parts used	
	in electronic production processes	
	2.3. Quality checking procedures	
	2.4. Workplace procedures	
	2.5. Safety and environmental aspects of production	
	processes	
	2.6. Fault identification and reporting	
	2.7. Quality improvement process	
3. Underpinning skills	3.1. Reading skills required to interpret work instruction	
	3.2. Communication skills needed to interpret and apply	
	defined work procedures	
	3.3. Carry out work in accordance with OHS policies and	
	procedures	
4. Method of	4.1. The assessor may select two (2) of the following	
assessment	assessment methods to objectively assess the	
	candidate:	
	4.1.1. Observation	
	4.1.2. Questioning	
	4.1.3. Practical demonstration	
5. Resource implication	5.1. Materials and component parts and equipment to be	
	used in a real or simulated electronic production	
	situation	
6. Context of	6.1. Assessment may be conducted in the workplace or	
Assessment	in a simulated work environment.	

UNIT TITLE : PERFORM COMPUTER OPERATIONS

UNIT CODE : ELC311203

UNIT DESCRIPTOR : This unit covers the knowledge, skills, (and) attitudes and

values needed to perform computer operations which include inputting, accessing, producing and transferring data using the

appropriate hardware and software

	PERFORMANCE CRITERIA		
ELEMENT	Italicized Bold terms are elaborated in the Range of Variables		
1. Plan and prepare for	1.1. Requirements of task are determined		
task to be	1.2. Appropriate <i>hardware</i> and <i>software</i> are selected		
undertaken	according to task assigned and required outcome		
	1.3. Task is planned to ensure <b>OH &amp; S guidelines</b> and		
	procedures are followed		
2. Input data into	2.1. Data are entered into the computer using		
computer	appropriate program/application in accordance with		
	company procedures		
	2.2. Accuracy of information is checked and information		
	is saved in accordance with standard operating		
	procedures		
	2.3. Inputted data are stored in <b>storage media</b>		
	according to requirements		
	2.4. Work is performed within <i>ergonomic guidelines</i>		
Access information	3.1. Correct program/application is selected based on		
using computer	job requirements		
	3.2. Program/application containing the information		
	required is accessed according to company		
	procedures 3.3. <b>Desktop icons</b> are correctly selected, opened and		
	3.3. <b>Desktop icons</b> are correctly selected, opened and closed for navigation purposes		
	3.4. Keyboard techniques are carried out in line with OH		
	& S requirements for safe use of keyboards		
4. Produce/output data	4.1. Entered data are processed using appropriate		
using computer	software commands		
system	4.2. Data printed out as required using computer		
System	hardware/peripheral devices in accordance with		
	standard operating procedures		
	4.3. Files, data are transferred between compatible		
	systems using computer software, hardware/		
	peripheral devices in accordance with standard		
	operating procedures		
5. Maintain computer	5.1. Systems for cleaning, minor <i>maintenance</i> and		
equipment and	replacement of consumables are implemented		
systems	5.2. Procedures for ensuring security of data, including		
_	regular back-ups and virus checks are implemented		
	in accordance with standard operating procedures		
	5.3. Basic file maintenance procedures are implemented		
	in line with the standard operating procedures		

# **RANGE OF VARIABLES**

VARIABLE	RANGE
1. Hardware and peripheral	1.1. Personal computers
devices	1.2. Networked systems
	1.3. Communication equipment
	1.4. Printers
	1.5. Scanners
	1.6. Keyboard
	1.7. Mouse
2. Software	Software include the following but not limited to:
	2.1. Word processing packages
	2.2. Data base packages
	2.3. Internet
	2.4. Spreadsheets
3. OH & S guidelines	3.1. OHS guidelines
	3.2. Enterprise procedures
4. Storage media	Storage media include the following but not limited
	to:
	4.1. diskettes
	4.2. CDs
	4.3. zip disks
	4.4. hard disk drives, local and remote
5. Ergonomic guidelines	5.1. Types of equipment used
	5.2. Appropriate furniture
	5.3. Seating posture
	5.4. Lifting posture
C. Dealston isome	5.5. Visual display unit screen brightness
6. Desktop icons	Icons include the following but not limited to: 6.1. directories/folders
	6.1. directories/loiders 6.2. files
	6.3. network devices
7. Maintenance	<ul><li>6.4. recycle bin</li><li>7.1. Creating more space in the hard disk</li></ul>
7. Waintenance	7.1. Creating more space in the hard disk 7.2. Reviewing programs
	7.3. Deleting unwanted files
	<ul> <li>7.4. Backing up files</li> <li>7.5. Checking hard drive for errors</li> <li>7.6. Using up to date anti-virus programs</li> <li>7.7. Cleaning dust from internal and external surfaces</li> </ul>

## **EVIDENCE GUIDE**

Critical aspect of competency	Assessment requires evidence that the candidate:
compotency	Selected and used hardware components correctly and according to the task  **Together and the second content of the task content of task content
	requirement 1.2. Identified and explain the functions of both hardware and software used, their general
	features and capabilities  1.3. Produced accurate and complete data in accordance with the requirements
	1.4. Used appropriate devices and procedures to transfer files/data accurately
	1.5. Maintained computer system
2. Underpinning knowledge	2.1. Basic ergonomics of keyboard and computer use
	2.2. Main types of computers and basic features of different operating systems
	2.3. Main parts of a computer
	2.4. Storage devices and basic categories of memory
	2.5. Relevant types of software
	2.6. General security
	2.7. Viruses
	2.8. OH & S principles and responsibilities 2.9. Calculating computer capacity
	2.9. Calculating computer capacity
3. Underpinning skills	3.1. Reading skills required to interpret work instruction
	3.2. Communication skills
4. Method of assessment	4.1. The assessor may select two of the following assessment methods to objectively assess the candidate:
	4.1.1. Observation
	4.1.2. Questioning 4.1.3. Practical demonstration
	1. 1. 3. 1 Tablibal domonotidation
5. Resource implication	5.1. Computer hardware with peripherals
	5.2. Appropriate software
6. Context of Assessment	6.1. Assessment may be conducted in the workplace or in a simulated work environment
	workplace of ill a sillidiated work environment

**UNIT TITLE** : TERMINATE AND CONNECT ELECTRICAL WIRING AND

**ELECTRONICS CIRCUIT** 

UNIT CODE : ELC724202

**UNIT DESCRIPTOR** 

: This unit covers the knowledge, skills, (and) attitudes and values needed to terminate and connect electrical wiring and

electronic circuits

ELEMENT	PERFORMANCE CRITERIA	
	<ul><li>Italicized terms are elaborated in the Range of Variables</li><li>1.1. Materials are checked according to specifications</li></ul>	
Plan and prepare for	and tasks	
termination/connection	1.2. Appropriate <i>tools and equipment</i> are selected	
of electrical wiring/electronics	according to tasks requirements	
circuits	1.3. Task is planned to ensure OH & S guidelines and	
on cano	procedures are followed	
	1.4. Electrical wiring/electronic circuits are correctly prepared for connecting/termination in accordance	
	with instructions and work site procedures	
	With instructions and work site procedures	
2. Terminate/connect	2.1. Safety procedures in using tools are observed at all	
electrical	times and appropriate <i>personal protective</i>	
wiring/electronic circuits	equipment are used	
	2.2. All work undertaken safely in accordance with the workplace and standard procedures	
	2.3. Appropriate range of <i>methods</i> in	
	termination/connection are used according to	
	specifications, manufacturer's requirements and	
	safety	
	2.4. Correct sequence of operation is followed	
	2.5. <b>Accessories</b> used are adjusted, if necessary 2.6. Confirm termination/connection undertaken	
	successfully in accordance with job specification	
	cassessian, in access asince man jeu eposinoanon	
3. Test	3.1. Testing of all completed termination/ connections of	
termination/connections	electric wiring/electronic circuits is conducted for	
of electrical	compliance with specifications and regulations	
wiring/electronics	using appropriate procedures and equipment 3.2. Wiring and circuits are checked using specified	
circuits	testing procedures	
	3.3. Unplanned events or conditions are responded to	
	in accordance with established procedures	

# **RANGE OF VARIABLES**

VARIABLE	RANGE
1. Materials	1.1 Materials included the following but not limited to: 1.1.1 Soldering lead 1.1.2 Cables 1.1.3 Wires
2. Tools and equipment	2.1 Tools for measuring, cutting, drilling, assembling/disassembling. Tool set includes the following but not limited to: 2.1.1 Pliers 2.1.2 Cutters 2.1.3 Screw drivers 2.2 Equipment 2.2.1 Soldering gun 2.2.2 Multi-tester
Personal protective equipment	3.1 goggles 3.2 gloves 3.3 apron/overall
4. Methods	4.1 Clamping 4.2 Pin connection 4.3 Soldered joints 4.4 Plugs
5. Accessories	5.1 Accessories may include the following but not limited to: 5.1.1 brackets 5.1.2 clamps

# **EVIDENCE GUIDE**

Critical aspect of competency	Assessment requires evidence that the candidate:
competency	<ul> <li>1.1. Undertook work safely and according to workplace and standard procedures</li> <li>1.2. used appropriate termination/ connection methods</li> <li>1.3. followed correct sequence in termination / connection process</li> <li>1.4. conducted testing of terminated connected electrical wiring/electronic circuits using appropriate procedures and standards</li> </ul>
2. Underpinning knowledge	<ul> <li>2.1. Use of tools</li> <li>2.2. Use of test instruments/equipment</li> <li>2.3. Electrical theory</li> <li>2.4. Single phase AC principles</li> <li>2.5. Wiring techniques</li> <li>2.6. DC power supplies</li> <li>2.7. Soldering</li> </ul>
3. Underpinning skills	<ul><li>3.1. Reading skills required to interpret work instruction</li><li>3.2. Communication skills</li><li>3.3. Soldering techniques</li></ul>
4. Method of assessment	4.1. The assessor may select two (2) of the following assessment methods to objectively assess the candidate: 4.1.1. Observation 4.1.2. Oral Questioning 4.1.3. Practical demonstration
5. Resource implication	5.1. Tools for measuring, cutting, drilling, assembling/disassembling, connecting. Tool set includes the following but not limited to: 5.1.1. screw drivers 5.1.2. pliers 5.1.3. cutters
6. Context of Assessment	6.1. Assessment may be conducted in the workplace or in a simulated work environment

# **CORE COMPETENCIES**

UNIT TITLE : START-UP & COMMISSSION INSTRUMENTATION AND

**CONTROL SYSTEMS** 

UNIT CODE : ELC724306

UNIT DESCRIPTOR: This unit covers the knowledge, skills and attitudes necessary to

undertake start-up & commissioning of instrumentation and

control systems.

ELEMENTS			PERFORMANCE CRITERIA		
	ELEIVIEN I 3		Italicized Bold terms are elaborated in the Range of Variables		
1.	Plan and prepare to	1.1.	Start-up & Commissioning procedures are planned		
	undertake start-up		and prepared in line with job requirements.		
	and commissioning	1.2.	OH & S policies and procedures are followed in		
	process		line with job requirements.		
	•	1.3.	Instrumentation and Control standards are		
			followed in line with job requirements		
		1.4.	Start-up and commissioning procedures of		
			instrumentation and control systems are		
			checked against specifications and requirements		
		1.5.	Tools, equipment and testing devices needed to		
			carry out the start-up commissioning work are		
			obtained in accordance with established		
			procedures and checked for correct operation and		
			safety.		
		1.6.	<b>Materials</b> necessary to complete the work are		
			obtained in accordance with job requirements		
2.	Start-up and	2.1.	Appropriate <i>personal protective equipment</i> is		
	commission	0.0	used in line with standard procedures.		
	instrumentation and	2.2.	Start-up and commissioning is done using		
	control systems	0.0	specified procedures		
		2.3.	Work is performed in accordance with requirements		
			without damage to the surrounding environment or		
		2.4.	services		
		2.4.	Unplanned events or conditions are responded to in accordance with established procedures		
	0 1 1 1	3.1.	Commissioned systems are verified according to		
3.	Check commissioned	3.1.	established procedures.		
	systems and	3.2.	Commissioned systems are checked to ensure		
	equipment	0.2.	safety.		
		3.3.	Unplanned events or conditions are responded to		
		3.5.	in accordance with established procedures.		
		3.4.	Report is prepared and completed according to the		
			company procedures.		
L		I.			

## **RANGE OF VARIABLES**

VARIABLE		RANGE			
1.	OH & S policies and procedures	<ul><li>1.1. OH &amp; S guidelines</li><li>1.2. Philippine environmental standards</li></ul>			
2.	Instrumentation and Control Standards	Include but not limited to:  2.1. ISA (Instrumentation, Systems and Automation) Society (formerly Instrument Society of America)			
		<ul> <li>2.2. ANSI (American National Standards Institute)</li> <li>2.3. ASME (American Society of Mechanical Engineers)</li> <li>2.4. NEC (National Electrical Code)</li> <li>2.5. IEC (International Electrotechnical Commission)</li> </ul>			
3.	Instrumentation and	Include a combination of the following but not limited to:			
	Control Systems	<ul> <li>3.1. Pressure measurement and control loop</li> <li>3.2. Level measurement and control loop</li> <li>3.3. Flow measurement and control loop</li> <li>3.4. Temperature measurement and control loop</li> <li>3.5. Analytical measurement and control loop</li> </ul>			
4.	Tools	Tool set includes but not limited to:			
		<ul><li>4.1. Pliers (assorted)</li><li>4.2. Screw drivers (assorted)</li><li>4.3. Soldering iron/gun</li><li>4.4. Wrenches</li></ul>			
5.	Equipment/testing devices	5.1. Equipment includes but not limited to: 5.1.1. Communication equipment			
6.	Materials	Include but not limited to: 6.1. Sealing materials 6.2. Pipes/tubes & fittings 6.3. Wires and cables			
7.	Personal protective equipment	Includes but not limited to: 7.1. Ear muffs/plugs 7.2. Goggles/glasses/face shield 7.3. Safety hat 7.4. Safety apparel/suit 7.5. Safety belt/harness 7.6. Safety shoes 7.7. Mask 7.8. Gloves			

# **EVIDENCE GUIDE**

	0.33	_	
1.	Critical aspect of		ssment requires evidence that the candidate:
	competency	1.1.	Interpreted work instructions according to job requirements.
		1.2.	Applied the appropriate/correct procedures in commissioning instrumentation and control system
		1.3.	Checked the commissioned instrumentation and
		1.0.	control systems to insure safety
		1.4.	Documented the tasks undertaken
2.	Underpinning	Includ	le but not limited to:
	knowledge	2.1.	Occupational health and safety
		2.2.	Instrumentation & Control standards
		2.3.	Use of tools
		2.4.	Mathematical calculations
		2.5.	Electrical theory
		2.6.	Electronics theory
		2.7.	Use of test equipment and calibrators
		2.8.	Wiring techniques
		2.9.	Drawing interpretation
		2.10.	Soldering techniques
			Principles of Instrumentation
		2.12.	Process variable measurements (pressure, level, flow, temperature, analysis, etc.)
		2 13	Process Control Theory
		2.13.	
		2.14.	controllers, DCS, DAS, SCADA, etc)
		2 15	Sensors, transmitters, transducers & converters
			Programmable logic controllers
			Control valves and final control elements
			Computer operations
			Process and machinery operation
			• •
3.	Underpinning skills	3.1.	Reading skills required to interpret work instructions
		3.2.	Communication skills needed to interpret and define work procedures
		3.3.	Selection & use of proper tools & equipment
		3.4.	Start-up & commissioning skills
		3.5.	Problem solving in unplanned events

4.	Method of assessment	The assessor may select at least three of the following assessment methods to objectively assess the candidate: 4.1. Observation 4.2. Questioning 4.3. Third Party 4.4. Portfolio
5.	Resource Implication	<ul> <li>5. Include but not limited to:</li> <li>5.1. Instrumentation &amp; Control devices</li> <li>5.2. Tools</li> <li>5.3. Test equipment and calibrators</li> <li>5.4. Materials</li> <li>5.5. PPE</li> <li>5.6. Technical manuals</li> <li>5.7. Instrumentation &amp; Control drawings</li> </ul>
6.	Context of Assessment	6.1. Assessment may be conducted in the workplace or in a simulated work environment

**UNIT TITLE DIAGNOSE AND TROUBLESHOOT INSTRUMENTATION** 

AND CONTROL SYSTEMS

**UNIT CODE** ELC724307

**UNIT DESCRIPTOR:** 

This unit covers the knowledge, skills and attitudes needed to diagnose and troubleshoot defects in instrumentation and control

systems

	systems.			
	ELEMENTS	Ital	PERFORMANCE CRITERIA  licized Bold terms are elaborated in the Range of Variables	
1.	Plan and prepare for	1.1.	Diagnosis of faults is planned and prepared in line	
'-	diagnosis of faults of		with job requirements	
	instrumentation and	1.2.	OH & S policies and procedures are followed in	
	control systems		line with job requirements	
	oonii oi oyotomo	1.3.	Instrumentation and Control standards are	
			followed in line with the job requirements	
		1.4.	Appropriate personnel are consulted to ensure that	
			the work is effectively coordinated	
		1.5.	Materials necessary to complete the work are	
			obtained in accordance with established	
		4.0	procedures and checked against job requirements	
		1.6.	Tools, equipment and testing devices needed to	
			carry out the work are obtained in accordance with established procedures and checked for proper	
			operation and safety.	
		1.7.	Instrumentation and control systems defects	
		'.,'	are checked against job requirements.	
2.	Diagnose faults of	2.1.	Appropriate <b>personal protective equipment</b> is	
۷.	instrumentation and		used in line with standard procedures.	
	control systems	2.2.	Faults or problems in the instrumentation and	
	control dystoms		control systems are diagnosed according to	
			requirements and in line with the standard	
			procedures.	
		2.3.	Contingency measures are managed and	
			implemented in accordance with established	
		0.4	procedures	
		2.4.	Unplanned events or conditions are responded to	
_		3.1.	in accordance with established procedures  Appropriate personal protective equipment is used	
3.	Rectify/correct defects	3.1.	Appropriate personal protective equipment is used in line with standard procedures.	
	in instrumentation and	3.2.	Systems and associated equipment are isolated	
	control systems	0.2.	where necessary, in accordance with established	
			procedures	
		3.3.	Adjustments, if necessary are made in accordance	
			with established procedures	
		3.4.	Defective components or parts are replaced or	
			corrected without damage to the surrounding	
			environment or services	
		3.5.	Unplanned events or conditions are responded to	
			in accordance with established procedures.	

4. Test diagnosed & corrected Instrumentation & Control systems	4.1. 4.2. 4.3. 4.4.	Instrumentation & control systems are tested to ensure safe operation. Instrumentation & control systems are tested using standard testing procedures Unplanned events or conditions are responded to in accordance with established procedures. Report/s are prepared and completed according to company policy
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# **RANGE OF VARIABLES**

	VARIABLE		RAI	NGE	
1.	OH & S policies and	1.1.	OH & S guidelines		
	procedures	1.2. Philippine environmental standards			
2.	Instrumentation and		de but not limited to:		
	Control Standards	2.1.	ISA (Instrumentation,		
		0.0	Society (formerly Instr		,
		2.2. 2.3.	ANSI(American Nation		ndards institute) Mechanical Engineers)
		2.3.	NEC (National Electric	•	,
		2.5.	IEC (International Elec		,
3.	Materials		de but not limited to:		
		3.1.	Sealing materials		
		3.2.	Pipes/tubes & fittings		
_		3.3.			
4.	Tools		for: cutting, shaping, dr		
finishing, dismantling/assembling. Tool set include limited to:			roor set include but not		
		4.1. Pliers (assorted)			
		4.2. Screw drivers (assorted)			
		4.3. Soldering iron/gun			
		4.4.	Wrenches		
5.	Equipment/testing devices	5.1.	Equipment include but		
			cell phone)	equip	ment (e.g. 2-way radio,
				nroars	ammer
		5.1.2. Configurator or programmer 5.2. Testing devices includes but not limited to:			
		5.2.1. Multimeter			
			5.2.2. Calibrators		
			5.2.3. Signal generato	rs	
6.	Instrumentation and	Inclus	5.2.4. Oscilloscope de a combination of the	followi	ng hut not limited to:
0.	Control Systems	6.1.			
	co	6.2.	Level measurement ar		•
		6.3.	Flow measurement an		
		6.4.	Temperature measure		
		6.5.	Analytical measureme	nt and	control loop
7.	Personal protective		des the following but	7.5	Cafaty halt/barrass
	equipment	7.1.	mited to: Ear muffs/plugs	7.5. 7.6.	Safety belt/harness Safety shoes
		7.1.	Goggles/glasses/fac	7.0.	Mask
		1 .2.	e shield	7.7.	Gloves
		7.3.	Safety hat		
		7.4.	Safety apparel/suit		
8.	Faults or problems	8.1.	mechanical	8.3.	electronics
		8.2.	electrical	8.4.	computer-based

## **EVIDENCE GUIDE**

1.	Critical aspect of	Assessment requires evidence that the candidate:
	competency	1.1. Interpreted work instructions according to job requirements.
		1.2. Accurately diagnosed the defects in the
		instrumentation and control systems
		1.3. Properly adjusted/corrected the Instrumentation &
		Control systems identified
		Checked the diagnosed & corrected systems to insure safety
		1.5. Documented the tasks undertaken
2.	Underpinning	Includes but not limited to:
	knowledge	2.1. Occupational health and safety
	· ·	2.2. Instrumentation & Control standards
		2.3. Use of tools
		2.4. Mathematical calculations
		2.5. Electrical theory
		2.6. Electronics theory
		2.7. Use of test equipment and calibrators
		2.8. Wiring techniques
		2.9. Drawing interpretation
		2.10. Soldering techniques
		2.11. Principles of Instrumentation
		2.12. Process variable measurements (pressure, level,
		flow, temperature, analysis, etc.)
		2.13. Process Control Theory
		2.14. Process Control System (single-loop & multi-loop
		controllers, DCS, DAS, SCADA, etc) 2.15. Sensors, transmitters, transducers & converters
		2.16. Programmable logic controllers
		2.17. Control valves and final control elements
		2.18. Computer operations
		2.19. Process and machinery operation
		2.20. Preventive & predictive maintenance procedures
3.	Underpinning skills	3.1. Reading skills required to interpret work instructions
J.	onderprining akina	3.2. Communication skills needed to interpret and define
		work procedures
		3.3. Selection & use of proper tools & equipment
		3.4. System diagnostics & troubleshooting skills
		3.5. Problem solving in unplanned events.
4.	Method of assessment	The assessor may select at least three of the following
		assessment methods to objectively assess the candidate:
		4.1. Observation
		4.2. Demonstration
		4.3. Questioning
		4.4. Third Party
		4.5. Portfolio

5.	Resource Implication	Includes but not limited to: 5.1. Instrumentation & Control devices 5.2. Tools 5.3. Test equipment, calibrators, configurator or programmer 5.4. Materials 5.5. PPE 5.6. Technical manuals 5.7. Instrumentation & Control drawings
6.	Context of Assessment	6.1. Assessment may be conducted in the workplace or in a simulated work environment

#### **SECTION 3 TRAINING STANDARDS**

## 3.1 CURRICULUM DESIGN

Course Title: Instrumentation & Control Servicing NC Level: NC IV

**Nominal Training Duration:** 30 hrs – Basic Competencies

60 hrs — Common Competencies

80 hrs – Core Competencies

170 hrs

## **Course Description:**

This course is designed to develop & enhance the knowledge, skills, & attitudes of an Instrumentation & Control Technician, in accordance with industry standards. It covers the basic & common competencies in addition to the core competencies such as start-up & commissioning Instrumentation & Control devices, and diagnosing & troubleshooting Instrumentation & Control systems. The nominal duration of 170 hrs. covers only the basic, common and core units at Instrumentation & Control Servicing NC IV. TVET providers can however, offer a longer, ladderized course covering Instrumentation & Control Servicing NC II, NC III and NC IV basic, common and core units.

#### **BASIC COMPETENCIES**

30 hrs

Unit of Competency	Learning Outcomes	Methodology	Assessment Approach
Utilize     specialized     communication     skills	1.1 Meet common and specific communication needs of clients and colleagues 1.2 Contribute to the development of communication strategies 1.3 Represent the organization 1.4 Facilitate group discussion 1.5 Conduct interview	<ul><li> Group discussion</li><li> Role Play</li><li> Brainstorming</li></ul>	<ul><li>Observation</li><li>Interviews</li></ul>
Develop teams and individuals	<ul> <li>2.1 Provide team leadership</li> <li>2.2 Foster individual and organizational growth</li> <li>2.3 Monitor and evaluate workplace learning</li> <li>2.4 Develop team commitment and cooperation</li> <li>2.5 Facilitate accomplishment of organizational goals</li> </ul>	<ul><li>Lecture</li><li>Demonstration</li><li>Self-paced (modular)</li></ul>	Demonstration     Case studies

3. Apply problem solving techniques in the workplace	<ul> <li>3.1 Analyze the problem</li> <li>3.2 Identify possible solutions</li> <li>3.3 Recommend solution to higher management</li> <li>3.4 Implement solution</li> <li>3.5 Evaluate/Monitor results and outcome</li> </ul>	<ul><li>Direct observation</li><li>Simulation/role playing</li><li>Case studies</li></ul>	Written test     Practical/     performance     test
4. Collect, analyze and organize information	<ul> <li>4.1 Study information requirements</li> <li>4.2 Process data</li> <li>4.3 Analyze, interpret and organize information gathered</li> <li>4.4 Present findings/ Recommendations</li> </ul>	<ul><li>Direct observation</li><li>Simulation/role playing</li><li>Case studies</li></ul>	<ul><li>Written test</li><li>Practical/ performance test</li></ul>
5. Plan and organize work	<ul> <li>5.1 Set objectives</li> <li>5.2 Plan and schedule work activities</li> <li>5.3 Implement work plans</li> <li>5.4 Monitor work activities</li> <li>5.5 Review and evaluate work plans and activities</li> </ul>	<ul><li>Direct observation</li><li>Simulation/role playing</li><li>Case studies</li></ul>	<ul><li>Written test</li><li>Practical/ performance test</li></ul>
6. Promote environmental protection	<ul> <li>6.1 Study guidelines for environmental concerns</li> <li>6.2 Implement specific environmental programs</li> <li>6.3 Monitor activities on environmental protection /programs</li> </ul>	<ul><li>Direct observation</li><li>Simulation/role playing</li><li>Case studies</li></ul>	<ul><li>Written test</li><li>Practical/ performance test</li></ul>

## **COMMON COMPETENCIES**

60 hrs

**Note:** Those who have completed the course on Instrumentation and Control Servicing NC III or have acquired the Instrumentation and Control Servicing NC III qualification can skip this portion on common competencies.

	Unit of Competency	Learning Outcomes	Methodology	Assessment Approach
1.	Apply Quality Standards	<ul><li>1.1 Asses quality of received materials</li><li>1.2 Assess own work</li><li>1.3 Engage in quality improvement</li></ul>	<ul><li>Field trip</li><li>Symposium</li><li>Film showing</li><li>Simulation</li><li>On the job training</li></ul>	<ul> <li>Demonstration and questioning</li> <li>Observation and questioning</li> <li>Third party report</li> </ul>
2	Perform Computer Operation	<ul><li>2.1 Set-up workstation</li><li>2.2 Prepare storage media</li><li>2.3 Work with files and objects</li></ul>	<ul><li>Modular</li><li>Film showing</li><li>Computer</li></ul>	<ul><li>Demonstration and questioning</li><li>Observation and questioning</li></ul>

		<ul> <li>2.4 Manipulate word processing software</li> <li>2.5 Manipulate spreadsheet software</li> <li>2.6 Manipulate customize and database applications</li> <li>2.7 Utilize the internet</li> <li>2.8 Maintain computer hardware and software</li> </ul>	based training (e-learning)  • Project method  • On the job training	<ul> <li>Third party report</li> <li>Assessment of output product</li> <li>Portfolio</li> <li>Computer based assessment</li> </ul>
3	Use Hand Tools	<ul> <li>3.1 Identify, explain and apply the use of different types of hand tools</li> <li>3.2 Perform basic maintenance and proper storage of hand tools according to the standard operating procedures</li> <li>3.3 Document and record the sequence of events in safe keeping hand tools.</li> </ul>	Lecture /     Demonstration     Distance     education     Film Showing	Written/Oral examination     Practical demonstration
4	Perform Mensurations and Calculation	<ul><li>4.1 Select measuring instruments;</li><li>4.2 2. Carry-out measurements and calculations;</li></ul>	<ul> <li>Self- paced / modular</li> <li>Demonstration</li> <li>Small group discussion</li> <li>Distance education</li> </ul>	<ul><li>Written/Oral examination</li><li>Practical demonstration</li></ul>
5	Interpret Technical Drawings And Plans	<ul><li>5.1 Select and interpret technical drawing</li><li>5.2 Perform freehand sketching</li></ul>	<ul><li>Lecture/ demonstration</li><li>Dualized</li><li>Distance learning</li></ul>	<ul> <li>Written /oral examinations</li> <li>Direct</li> <li>observation</li> <li>Project method</li> <li>interview</li> </ul>
6	Terminate and Connect Electrical wiring and Electronic Circuit	<ul><li>6.1 Terminate or join non-soldered connections</li><li>6.2 Terminate or join soldered connections</li></ul>	<ul> <li>Film Viewing</li> <li>Individualized Learning</li> <li>Direct Student Laboratory Experience</li> <li>On the Job Training</li> <li>Project Method</li> </ul>	Demonstration and Questioning     Assessment of Output Product

## **CORE COMPETENCIES**

80 hours

Note: This course design covers only Instrumentation & Control Servicing NC level IV core units.

The trainee attending this course must have completed first both the units for Instrumentation & Control Servicing NC II and NC III.

Unit of	Learning Outcomes	Methodology	Assessment
Competency			Approach
1. Start-up & Commission Instrumentation & Control Devices	<ul> <li>1.1 Read &amp; interpret work instructions according to job requirements.</li> <li>1.2 Identify the tools, equipment, testing devices, &amp; materials needed for start-up &amp; commissioning.</li> <li>1.3 Identify the PPE &amp; OHS policies &amp; procedures required for the start-up &amp; commissioning job.</li> <li>1.4 Start-up &amp; commission Instrumentation &amp; control devices according to technical requirements &amp; standards</li> <li>1.5 Conduct functional test procedure of the started-up &amp; commissioned Instrumentation &amp; Control devices</li> <li>1.6 Prepare a start-up &amp;</li> </ul>	Lecture     Discussion     Demonstration     Viewing     multimedia	Written exam     Practical exam     Observation in     workplace     Interviews/     questioning
2. Diagnose &    Troubleshoot    Instrumentation    & Control    Systems	commissioning report  2.1 Read & interpret work instructions according to the system diagnostics & troubleshooting job.  2.2 Identify the tools, equipment, testing devices, & materials needed for system diagnostics & troubleshooting  2.3 Identify the PPE & OHS policies & procedures required for the system diagnostics & troubleshooting job.  2.4 Diagnose Instrumentation & control systems according to technical requirements & standards  2.5 Isolate systems & associated equipment necessary to implement corrective action  2.6 Rectify & correct defects in instrumentation & control systems  2.7 Conduct tests & inspection to determine normal functionality & to insure safe operation.  2.8 Prepare a system diagnostics & troubleshooting report	Lecture     Discussion     Demonstration     Viewing multimedia	Written exam     Practical exam     Observation in workplace     Interviews/ questioning

#### 3.2 TRAINING DELIVERY

The delivery of training should adhere to the design of the curriculum. Delivery should be guided by the 10 basic principles of the competency-based TVET.

- The training is based on curriculum developed from the competency standards:
- Learning is modular in its structure;
- Training delivery is individualized and self-paced;
- Training is based on work that must be performed;
- Training materials are directly related to the competency standards and the curriculum modules;
- Assessment is based in the collection of evidence of the performance of work to the industry required standard;
- Training is based both on and off-the-job components;
- Allows for recognition of prior learning (RPL) or current competencies;
- · Training allows for multiple entry and exit; and
- · Approved training programs are nationally accredited.

The competency-based TVET system recognizes various types of delivery modes, both on and off-the-job as long as the learning is driven by the competency standards specified by the industry. The following training modalities may be adopted when designing training programs:

- The dualized mode of training delivery is preferred and recommended. Thus programs would contain both in-school and in-industry training or fieldwork components. Details can be referred to the Dual Training System (DTS) Implementing Rules and Regulations.
- Modular/self-paced learning is a competency-based training modality wherein the trainee is allowed to progress at his own pace. The trainer only facilitates the training delivery.
- Peer teaching/mentoring is a training modality wherein fast learners are given the opportunity to assist the slow learners.
- Supervised industry training or on-the-job training is an approach in training designed to enhance the knowledge and skills of the trainee through actual experience in the workplace to acquire a specific competencies prescribed in the training regulations.
- Distance learning is a formal education process in which majority of the instruction occurs when the students and instructors are not in the same place. Distance learning may employ correspondence study, or audio, video or computer technologies.

## 3.3 TRAINEE ENTRY REQUIREMENTS

The trainees who wish to enter the course should possess the following requirements:

- Must have completed training in Instrumentation & Control Servicing NC III or equivalent in experience.
- Must be physically and mentally fit to undergo training
- With good moral character

# 3.4 LIST OF TOOLS, EQUIPMENT AND MATERIALS

Recommended list of tools, equipment and materials for the training of 25 trainees for

TOOLS		EQUIPMENT		MATERIAL	
Qty.	Description	Qty.	Description	Qty. Description	
25 pcs	Long-nosed pliers	25 pcs	Multimeters	1 spool	Solder lead
25 pcs	Diagonal cutters	5 pcs	Signal simulators	1 spool	Shielded instrumentation cable
25 pcs	Standard screwdrivers	5 pcs	Multifunction Calibrators	1 lot	Terminal lugs
25 pcs	Phillips screwdrivers	5 pcs	Pressure transmitters	1 lot	Terminal strips/blocks
25 pcs	Electrical pliers	5 pcs	Pressure gages	25 pcs	Cotton gloves
25 pcs	Soldering iron	1 pc.	Air compressor	1 lot	Copper tubing
25 pcs	Adjustable wrench	5 pcs	Thermocouple sensors	1 lot	Plastic tubing
5 pcs	Wire stripper	5 pcs	RTD sensors	1 lot	Compression fittings
5 pcs	Crimping tool	5 pcs	Temperature transmitters, Universal input	25 rolls	Electrical tape
5 sets	Allen wrench	5 pcs	Loop power supplies	25 rolls	Teflon sealant tape
5 sets	Jeweller's screwdrivers	5 pcs	Instrument stanchions	1 lot	Cable ties
5 sets	Combination wrench, metric	5 pcs	Process indicators		
5 sets	Combination wrench, English	5 pcs	Process controllers		
		1 pc.	Control valve w/ positioner		
		1 pc.	I/P Converter		
		5 pcs	Desktop PC		
		2 pcs	Oscilloscope		
		5 sets	Communication equipment		

TRAINING REGULATIONS - INSTRUMENTATION AND CONTROL SERVICING NC IV

1 pc.	Safety helmet
1 pc.	Safety shoes
1 pc.	Safety harness
1 20	Safety glasses/
1 pc.	goggles
1 pc.	Ear plugs/ear muffs
1 pc.	Gas mask
1 pc.	Face shield

## 3.5 TRAINING FACILITIES

Based on class size of 25 students/trainees the space requirements for the teaching/learning and circulation areas are as follows:

TEACHING/LEARNING AREAS	SIZE IN METERS	AREA IN SQ. METERS	QTY	TOTAL AREA IN SQ. METERS
Lecture Area	5 x 8	40	1	40
Laboratory Area	5 x 8	40	1	40
Learning Resource Area	4 x 5	20	1	20
Tool Room / Storage Area	4 x 5	20	1	20
Wash ,Toilet & Locker Room	1 x 2	2	1	2
Total	122			
Facilities / Equipment / Circulation**				36
Total Area				158

<sup>\*\*</sup> Area requirement is equivalent to 30% of the total teaching/learning areas

## 3.6 TRAINERS QUALIFICATIONS

# Instrumentation & Control Technician NC IV Trainer's Qualification TQ IV

- Must be an Instrumentation & Control Engineer or Instrumentation & Control Technician NC IV or equivalent qualification
- Must have completed a Trainer's Training course or has been a technical trainer for at least 3 years.
- Must have at least 2-years relevant industry experience.
- Must be physically & mentally fit.

#### 3.7 INSTITUTIONAL ASSESSMENT

Institutional assessment is undertaken by trainees to determine their achievement of units of competency. A certificate of achievement is issued for each unit of competency.

#### SECTION 4. NATIONAL ASSESSMENT AND CERTIFICATION ARRANGEMENTS

- 4.1 To attain the National Qualification of **Instrumentation and Control Servicing NC IV**, the candidate must demonstrate competence in all the units listed in Section 1. Successful candidates shall be awarded a **National Certificate IV** signed by the TESDA Director General.
- 4.2 The qualification of **Instrumentation and Control Servicing NC IV** may be attained through:
  - 4.2.1. Accumulation of Certificates of Competency (COCs) in all the following units of competencies:
    - 4.2.1.1 Install Instrumentation and Control Devices
      4.2.1.2 Calibrate Instrumentation and Control Devices
      4.2.1.3 Configure Instrumentation and Control Devices
      4.2.1.4 Loop Check Instrumentation and Control Devices
      4.2.1.5 Maintain and Repair Instrumentation and Control Devices
      4.2.1.6 Start-up and Commissioning Instrumentation and Control
    - Systems
      4.2.1.7 Diagnose and Troubleshoot Instrumentation and Control Systems

Successful candidates shall be awarded a **Certificate of Competency (COC)** in each of the core units.

- 4.3 Accumulation and submission of all COCs acquired for the relevant units of competency comprising a qualification, an individual shall be issued the corresponding National Certificate.
- 4.4 Assessment shall focus on the core units of competency. The basic and common units shall be integrated or assessed concurrently with the core units.
- 4.5 The following are qualified to apply for assessment and certification:
  - 4.5.1. Graduate of formal, non-formal, and informal including enterprise-based training programs.
  - 4.5.2. Experienced workers (wage employed or self employed)
- 4.6 The guidelines on assessment and certification are discussed in detail in the "Procedures Manual on Assessment and Certification" and "Guidelines on the Implementation of the Philippine TVET Qualification and Certification System (PTQCS)".

#### **DEFINITION OF TERMS**

#### **GENERAL**

- 1) **Certification -** is the process of verifying and validating the competencies of a person through assessment
- 2) **Certificate of Competency (COC)** is a certification issued to individuals who pass the assessment for a single unit or cluster of units of competency
- 3) **Common Competencies** are the skills and knowledge needed by all people working in a particular industry
- 4) **Competency** is the possession and application of knowledge, skills and attitudes to perform work activities to the standard expected in the workplace
- 5) **Competency Assessment -** is the process of collecting evidence and making judgments on whether competency has been achieved
- 6) **Competency Standard (CS)** is the industry-determined specification of competencies required for effective work performance
- 7) Context of Assessment refers to the place where assessment is to be conducted or carried out
- 8) **Core Competencies -** are the specific skills and knowledge needed in a particular area of work industry sector/occupation/job role
- 9) **Critical aspects of competency -** refers to the evidence that is essential for successful performance of the unit of competency
- 10) **Elective Competencies** are the additional skills and knowledge required by the individual or enterprise for work
- 11) **Elements** are the building blocks of a unit of competency. They describe in outcome terms the functions that a person performs in the workplace.
- 12) Evidence Guide is a component of the unit of competency that defines or identifies the evidences required to determine the competence of the individual. It provides information on critical aspects of competency, underpinning knowledge, underpinning skills, resource implications, assessment method and context of assessment
- 13) Level refers to the category of skills and knowledge required to do a job
- 14) **Method of Assessment** refers to the ways of collecting evidence and when, evidence should be collected

- 15) **National Certificate (NC)** is a certification issued to individuals who achieve all the required units of competency for a national qualification defined under the Training Regulations. NCs are aligned to specific levels within the PTQF
- 16) **Performance Criteria** are evaluative statements that specify what is to be assessed and the required level of performance
- 17) **Qualification** is a cluster of units of competencies that meets job roles and is significant in the workplace. It is also a certification awarded to a person on successful completion of a course in recognition of having demonstrated competencies in an industry sector
- 18) **Range of Variables** describes the circumstances or context in which the work is to be performed
- 19) **Recognition of Prior Learning (RPL)** is the acknowledgement of an individual's skills, knowledge and attitudes gained from life and work experiences outside registered training programs
- 19) **Resource Implication -** refer to the resources needed for the successful performance of the work activity described in the unit of competency. It includes work environment and conditions, materials, tools and equipment
- 20) Basic Competencies are the skills and knowledge that everyone needs for work
- 21) **Training Regulations (TR)** refers to the document promulgated and issued by TESDA consisting of competency standards, national qualifications and training guidelines for specific sectors/occupations. The TR serves as basis for establishment of qualification and certification under the PTQF. It also serves as guide for development of competency-based curricula and instructional materials including registration of TVET programs offered by TVET providers
- 22) **Underpinning Knowledge -** refers to the competency that involves in applying knowledge to perform work activities. It includes specific knowledge that is essential to the performance of the competency
- 23) **Underpinning Skills** refers to the list of the skills needed to achieve the elements and performance criteria in the unit of competency. It includes generic and industry specific skills
- 24) **Unit of Competency** is a component of the competency standards stating a specific key function or role in a particular job or occupation; it is the smallest component of achievement that can be assessed and certified under the PTQF

#### **SECTOR SPECIFIC**

- 25) **Actuator:** In a closed-loop control system, that part of the final control element that translates the control signal into action by the control device.
- 26) ANSI: American National Standards Institute.
- 27) **ASME:** American Society of Mechanical Engineers.
- 28) **Assembler:** A program that translates assembly language instructions into machine language instructions.
- 29) **Assembly Language:** A machine oriented language in which mnemonics are used to represent each machine language instruction. Each CPU has its own specific assembly language.
- 30) **Automation**: (1) The conversion to and implementation of procedures, processes, or equipment by automated means. (2) Industrial open- or closed-loop control systems in which the manual operation of controls is replaced by servo operation.
- 31) **Calibration:** The process of adjusting an instrument or compiling a deviation chart so that its reading can be correlated to the actual value being measured.
- 32) **Control system**: The deliberate guidance or manipulation of the elements in a system in order to achieve a prescribed value or performance of a system to complete a defined process.
- 33) **Conveyor:** A horizontal, inclined or vertical device for moving or transporting bulk materials, packages, or objects in a path predetermined by the design of the device and having points of loading and discharge fixed, or selective.
- 34) **DAS:** Also known as Data Acquisition System, DAQ is a system of one or more sensors, devices and communication links used to scan or collect and forward data to a central location for further processing, display, or archiving.
- 35) **DCS:** Distributed Control System (DCS) is a big Programmable Logic Controller (PLC) that is typically networked to other controllers, PLCs or field devices. It typically has a workstation to interface with the controller and can be very expensive due to built-in security and fail-over features.
- 36) **Ergonomics** --"The systematic application of knowledge about the psychological, physical, and social attributes of human beings in the design and use of all things which affect a person's working conditions: equipment and machinery, the work environment and layout, the job itself, training and the organization of work." (Humansystems Inc).
- 37) **HMI:** Human Machine Interface (HMI) is a software application (typically a Graphical User Interface or GUI) that present information to the operator about the state of a process, and to accept and implement the operators control instructions. It may also interpret the plant information and guide the interaction of the operator with the system. Also known as Man Machine Interface (MMI).

- 38) **PID control**: Proportional plus Integral plus Derivative control is used in processes where the controlled variable is affected by long downtimes.
- 39) **PLC (Programmable Logic Controller)**: A class of industrially hardened devices that provides hardware interface for input sensors and output actuators. PLCs can be programmed using relay ladder logic to control the outputs based on input conditions and / or algorithms contained in the memory of the PLC.
- 40) **Process automation**: Includes objectives of control and also those of enterprise management. This requires an integrated approach to plant operations and enables a variety of applications such as production scheduling, inventory control, performance monitoring, statistical process control, maintenance management and environmental audit.
- 41) **Process control**: Automatic monitoring and control of a process by an instrument or computer programmed to respond appropriately to feedback from the process.
- 42) **SCADA:** Supervisory Control and Data Acquisition (SCADA) is a common process control application that collects data from sensors on the shop floor or in remote locations and sends them to a central computer for management and control.
- 43) **Sensor:** A transducer whose input is a physical phenomenon and whose output is a quantitative measure of the phenomenon.
- 44) **Sequence control:** The control of a series of machine movements, with the completion of one movement initiating the next. The extent of movements is typically not specified by numerical input data.
- 45) **Software**: The entire set of programs, procedures, and related documentation associated with a computer.
- 46) **Static Calibration:** A calibration recording pressure versus output at fixed points at room temperature.
- 47) **Systems integration**: The ability of computers, instrumentation, and equipment to share data or applications with other components in the same or other functional areas.
- 48) **Transducer:** A device that converts signals from one physical form to another.

## **ANNEX A - COMPETENCY MAP**

## **BASIC COMPETENCIES**

Develop Team and Individuals	Apply Problem Solving Techniques in the Workplace	Collect, analyze and organize information	Plan and Organize Work	Promote environmental protection
Develop and practice negotiation skills	Solve Problems Related to Work Activities	Use mathematical concepts and techniques	Use relevant technologies	Utilize Specialist Communication Skills
Work in a Team Environment	Practice career professionalism	Practice occupational health and safety procedures	Lead Workplace Communication	Lead Small Team
Receive and Respond to Workplace Communication	Work with Others	Demonstrate work values	Practice basic housekeeping procedures	Participate in Workplace Communication

# **COMMON COMPETENCIES**

Use Hand Tools	Perform Mensuration and Calculation	Prepare and Interpret Technical Drawing	Apply Quality Standards	Perform Computer Operations
Terminate and Connect Electrical Wiring and Electronic Circuits				

# **CORE COMPETENCIES**

Install Instrumentation and Control Devices	Calibrate Instrumentation and Control Devices	Configure Instrumentation and Control Devices	Loop Check Instrumentation and Control Devices	Maintain and Repair Instrumentation & Control Devices
Start-up Instrumentation and Control Systems	Diagnose and Troubleshoot Instrumentation and Control Systems	Install Mechatronic Devices	Calibrate and Configure Mechatronic Devices	Configure and Apply Mechatronic Software Programs
Maintain and Repair Mechatronic Systems	Commission Mechatronic Systems	Diagnose and Troubleshoot Mechatronic Systems	Service and Repair Audio Systems and Products	Service and Repair Video Systems and Products
Service and Repair Business Machines	Assemble and Disassemble Consumer Electronic Products	Maintain and Repair Electronically Controlled Domestic Appliances	Maintain and Repair Audio-Video Products and Systems	Maintain and Repair Cellular Phones
Commission Consumer Electronic Products and Systems	Develop Servicing Systems for Consumer Electronic Products	Train service technician	Manage Servicing Systems for Consumer Electronics Products and Systems	Train service technician supervisors

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#### • THE TECHNICAL EXPERT COMMITTEE

#### MR. ERNIE O. DIMALANTA

President, PICS Foundation, Inc.
President, PhilAsia School of Instrumentation
and Automation

#### MS. MA. ZENAIDA S. VILLALVA

Professor, Rizal Technological University Treasurer, PICS Foundation, Inc.

#### **ENGR. CHUCK L.G. EBALO**

VP-Academic Affairs, PhilAsia School
Of Instrumentation and Automation

#### **ENGR. RAINNEL R. MACLANG**

Engineering Service Manager Instrumentation & Control Specialist, Inc.

- PHILIPPINE INSTRUMENTATION AND CONTROL SOCIETY FOUNDATION, INC.
- INSTRUMENTATION & CONTROL SPECIALIST, INC.
- PHILASIA SCHOOL OF INSTRUMENTATION & AUTOMATION
- THE TESDA BOARD STANDARDS SETTING AND SYSTEMS DEVELOPMENT COMMITTEE
- THE MANAGEMENT AND STAFF OF TESDA SECRETARIAT
  - Qualifications and Standards Office (QSO)